

Material Handling Solutions

XLS-SERIES SELF-POWERED CAR UNLOADER

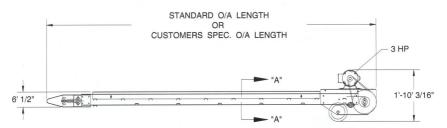


DESIGN FEATURES:

- For use in unloading bulk materials from hopper bottom rail cars, hopper bottom trucks, and wagons
- Mild steel frame with chemical resistant paint or T304 stainless steel (10'-0" frame, 11'-9" O/A)
- Adjustable belt skirting full length
- 3 ph TEFC motor with v-belts to drive pulley (shielded)

- V-trough with rod bottom helps reduce material build up under the belt
- 8" dia rubber wheels
- 12" to 30" wide friction surface belt. Stainless steel lacing
- Conveyor powered units are available.

XLS-SERIES SELF-POWERED CAR UNLOADER



STANDARD SPECIFICATIONS:

- FRAME: formed 12-gauge mild steel with white corrosion resistant paint or 14-gauge #304 stainless steel construction
- WHEELS: 8" dia rubber
- PULLEYS: 4" dia crowned and lagged drive pulley with 1" dia shaft. 2 1/2" dia crowned and lagged takeup pulley with 1" dia shaft
- BEARINGS: 2-hole flange. Sealed, self-aligning and regreasable
- BELT: 12" to 30" wide friction surface with stainless steel splice. Standard belt speed is 500 fpm.
- BELT SKIRTING: Adjustable both sides full length
- DRIVE: Totally enclosed electric motor with v-belts to drive pulley (shielded). (Less electrical controls)
- APPROXIMATE CAPACITIES: based on 65# cu ft material.

12" belt = 40 tph

16" belt = 53 tph

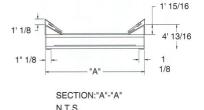
18" belt = 60 tph

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20" belt = 66 tph

24" belt = 80 tph

30" belt = 100 tph



OPTIONS:

- XI-5 truck unloading hopper; removable
- Casters
- Longer units are available
- Approximate weights:

12" x 10' = 350

 $16" \times 10' = 375$

18" x 10' = 395

 $20" \times 10" = 425$

 $24" \times 10' = 460$

24 X 10 = 400

30" x 10' = 510