

# **SPEEDLINE**PORTABLE TROUGH BELT CONVEYOR

For use in conveying large volumes of dry granular materials



### **DESIGN FEATURES:**

- Mild steel frame with corrosion resistant paint or T304 stainless steel (20' to 50' lengths)
- ■12" or 16" wide pattern top belt with stainless steel lacing. Standard belt speed is 600 fpm
- Towing hitch

- 3 ph TEFC motor with jackshaft type drive (shielded)
- Cable/winch-type lift is balanced for easy movement and mounted on automotive rims
- U-trough frame with rod bottom and complete top cover helps reduce belt wear
- Various accessories available to meet your requirements

## SPEEDLINE PORTABLE TROUGH

MODEL	WEI	IGHT	MAX.	MIN.		
			"A"	"A"	"C"	
NO.	12"	16"	DIM.	DIM.	DIM.	
SP-20	1050#	1175#	9'-6"	6'-0"	8'-6"	BELT
SP-25	1250#	1375#	11'-6"	6'-0"	10'-0"	WIDTH +
SP-30	1425#	1550#	14'-0"	10'-0"	12'-6"	11.45 3.
SP-35	1625#	1750#	16'-6"	10'-0"	15'-0"	FRAME CROSS SECTION
SP-40	1825#	1950#	19'-0"	10'-0"	17'-6"	808
SP-45	1975#	2100#	21'-0"	13'-0"	19'-6"	
SP-50	2125#	2250#	23'-6"	13'-0"	22'-0"	
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### STANDARD SPECIFICATIONS:

- FRAME: Formed heavy gauge sheet metal. Mild steel with white chemical resistant paint or #304 stainless steel construction (mild steel motor base and under carriage). Self-cleaning all-weather design reduces belt wear. Units over 25' long are built in sections and botted together.
- LIFT: Cable/winch type. Mounted on 14" automotive rims
- PULLEYS: Crowned and lagged drive pulley.

  Bend pulley and end pulleys are crowned. Crowned take-up pulley is located in the drive assembly.

  Tail pulley is self-cleaning or standard lagged type when slave driving XL-Series.
- CENTER DRIVE AND TAKE-UP ASSEMBLY
- BEARINGS: 2-hole flange and pillow block. Sealed, self-aligning, and regreasable.
- BELT: 12" and 16" patterned top with stainless steel splice. Standard belt speed is 600 fpm.
- HOPPER: Skirted wing type.
- TOWING HITCH
- ELECTRIC MOTORS: TEFC 230/460, 60 cy., 3 ph

#### **OPTIONS:**

- DISCHARGE DIRECTOR: Ground controlled
- DISCHARGE SPOUT: Enclosed
- FLARE HOPPER: 24" wide for 12" belt, 28" wide for 16" belt, skirted
- CONVEYOR-MOUNTED HOPPER: 4" wide x 4" deep, skirted
- SKID-MOUNTED HOPPER: 7' I x 4' w x 5'-10" h, 51 cu ft capacity
- 90° SWIVEL WHEELS: Allows for side-to-side conveyor movement
- NEW TIRES: 14" automotive mounted on rims
- USED TIRES: 14" automotive mounted on rims
- PTO DRIVE
- GASOLINE ENGINE BASE: Less engine
- ELECTRICAL CONTROLS: Magnetic motor starters available in NEMA 12 a standard. NEMA 4 and NEMA 9 explosion proof available
- APPROXIMATE CAPACITIES: Based on 65# cu ft material. Will vary with angle of incline
  - 12" belt = 40 tph
  - 16" belt = 60 tph